

Features

- Two Channel 4 ~ 20mA 12 bit Resolution ADC
- Modbus RS-485 Protocol Interface.
- Individual Channel offset calibration
- Resolution at 0.005 mA
- Convenient address selection rotatory switch from 1 – 99 Address
- Complete range of baud rate settings supported
- Sensor open indication
- Suitable for both Din Rail and Wall Mountable
- Product Dimensions 110mm x 50mm x 55mm (L x W x H)

Supported Modbus Function Codes

- 02 – Read Discrete Inputs
- 03 – Read Holding Registers
- 04 – Read Input Registers
- 06 – Write Single Register
- 16 – Write Multiple Registers

Discrete Inputs (Read Only)

- 0x1.1 (1.1)
 - Unused
- 0x1.2 (1.2)
 - Unused
- 0x1.3 (1.3)
 - Channel 1 Sensor Status.
1 indicates Sensor Open 0 indicates Working
- 0x1.4 (1.4)
 - Channel 2 Sensor Status.
1 indicates Sensor Open 0 indicates Working
- 0x1.5 (1.5)
 - Channel 1 low value alarm status.
1 indicates alarm is on due to low value / 0 indicates value is with in normal range
- 0x1.6 (1.6)
 - Channel 1 high value alarm status.
1 indicates alarm is on due to high value / 0 indicates value is with in normal range
- 0x1.7 (1.7)
 - Channel 2 low value alarm status.
1 indicates alarm is on due to low value / 0 indicates value is with in normal range
- 0x1.8 (1.8)
 - Channel 2 high value alarm status.
1 indicates alarm is on due to high value / 0 indicates value is with in normal range

Input Registers (Read Only)

- 0x1 (1)
 - Channel 1 milli-Ampere in 16bit signed decimal values at resolution 0.001
- 0x2 (2)
 - Channel 2 milli-Ampere in 16bit signed decimal values at resolution 0.001

Holding Registers (Read/Write)

0x1 (1)

- CH1 milli-Ampere Offset Calibration Register
-10000 to +10000 in 0.001 milli-Ampere accuracy

0x2 (2)

- CH2 milli-Ampere Offset Calibration Register
-10000 to +10000 in 0.001 milli-Ampere accuracy

0x3 (3)

0x4 (4)

- Not Used

0x5 (5)

- Alarm 1 Trigger mode register (Set a high or low in Corresponding Input Status)
0 – Not enabled.
1 – Either CH1 Minimum Value OR CH1 Maximum Value Triggers Alarm Status
2 – CH1 Maximum Value Triggers Alarm Status
3 – CH1 Minimum Triggers Alarm Status

0x6 (6)

- Alarm 1 will Trigger to ON State if the CH1 milli-Ampere is below the set Minimum signed integer -32000 to 32000

0x7 (7)

- Alarm 1 will Trigger to ON State if the CH1 milli-Ampere is above the set Maximum signed integer -32000 to 32000

0x8 (8)

0x9 (9)

- Not Used

0xA (10)

- Alarm 2 Trigger mode register
0 – Not enabled.
1 – Either CH2 Minimum Value or CH2 Maximum Value Triggers Alarm Status
2 – CH2 Maximum Value Triggers Alarm Status
3 – CH2 Minimum Value Triggers Alarm Status

0xB (11)

- Alarm 2 will Trigger to ON State if the CH2 milli-Ampere is below the set Minimum signed integer -32000 to 32000

0xC (12)

- Alarm 2 will Trigger to ON State if the CH2 milli-Ampere is above the set Maximum signed integer -32000 to 32000

0x65 (101)

- Device Address as per the address switch – (Read Only for Devices with Address switch)

0x66 (102)

- Baud Rate
- | | |
|----------|---------------------------|
| 0 – 300 | 7 – 9600 |
| 1 – 600 | 8 – 14400 |
| 2 – 1200 | 9 – 19200 |
| 3 – 1800 | 10 – 38400 |
| 4 – 2400 | 11 – 57600 |
| 5 – 4800 | 12 – 62500 |
| 6 – 7200 | 13 – 115200 |
| | Default. 9 – 19200 |

0x67 (103)

- Parity, Stop Bit
- | |
|---------------------------|
| 0 – 8 N 1 |
| 1 – 8 E 1 |
| 2 – 8 O 1 |
| 3 – 8 N 2 |
| 4 – 8 E 2 |
| 5 – 8 O 2 |
| Default. 0 – 8 N 1 |

Default Mode Switch

Default mode is handy when the serial communication setting are forgotten.

Setting the Address switch to 00 will put the device in default mode

- Address Set to 00 - Default mode ON
 - Slave Address – 1, Baud 19200, 8N1
- Address Set to non 00 - Default mode OFF
 - As per the saved configuration values.

Note:

No parameter selection is changed just by entering the default mode. All the parameters remains same including the communication settings unless changed by the master or if there is a corruption in data error indicated in normal mode the device will try to recover to Factory settings.

This mode can be used to read the present settings and/or change the settings

Sensor Open indication

If Channel 1 or 2 Sensor is not connected value is read as 0.0 mA and corresponding Discrete Input bit is set.

Diagnostics

- Tx LED - Quick Blink Indicates Tx Data in Normal operation
- Rx LED - Quick Blink Indicates Rx Data in Normal operation
- Power LED - Power Supply Status

Electrical Details

Power Supply: 12V to 24 V DC

Connector Type: 5.08mm Fixed Screw terminal block

Top Connector Power

RS485

A+	B-	E
1	2	3

Bottom Connector

Power

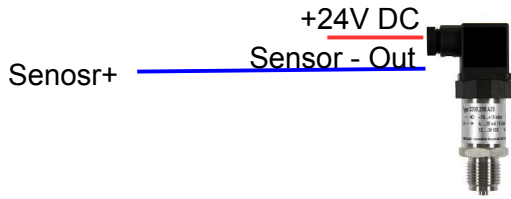
V+	V-
1	2

Sensor Connector

Channel 1		Channel 2	
CH1+	CH1-	CH2+	CH2-
1	2	3	4

4 to 20mA Remote IO Module wiring connection diagram

Connection Example - 2 Wire Sensor Type



Connection Example - 3 Wire Sensor Type

